



Polygraphic International bv Industrieterrein
"De Wiers"
Postbus 1212
3430 BE NIEUWEGEIN
Netherlands

Your notice of
 25-04-2022

Your reference

Date
 20-05-2022

Analysis Report 22.02263.01

Required tests :

ISO 6330 (2021)

ISO 15025 (2016)

Washing and drying

Method of test for limited flame spread: Procedure A – Surface ignition

Sample id	Information given by the client	Date of receipt
T2208251	Bizflame Plus (Portwest Ltd.) - Navy - 99% cotton 1% carbon fibre - 350 gram with heatseal PI Standard FR+ - Polygraphic Flame Retardant Transfer 10x10 cm	25-04-2022

Christophe Cousyn
 Order responsible

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 The results of the analysis cover the received samples. Centexbel is not responsible for the representativeness of the samples.
 In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.



Reference: T2208251 - Bizflame Plus (Portwest Ltd.) - Navy - 99% cotton 1% carbon fibre - 350 gram with heatseal PI Standard FR+ - Polygraphic Flame Retardant Transfer 10x10 cm

Washing and drying

Date of ending the test	04-05-2022
Standard used	ISO 6330 (2021)
Deviation from the standard	-
Conditioning	20°C, relative humidity 65%
Apparatus	Wascator FOM 71 (type A)
Used detergent	ECE detergent (Type 3)
Washing method and temperature	6N- 60°C (2021)
Drying method	F = tumble dry (•) after each washingcycle (2021)
Number of washing cycles	5
Mass of the test specimens	94g
Mass of the ballast	The washing machine is filled with ballast to achieve 2 kg in total
Remark	Washing always occurs with a ballast type III 100% PES regardless of the composition of the fabric.

Sample generated: T2208251_01d



Reference: T2208251_01d - Bizflame Plus (Portwest Ltd.) - Navy - 99% cotton 1% carbon fibre - 350 gram with heatseal PI Standard FR+ - Polygraphic Flame Retardant Transfer 10x10 cm

Method of test for limited flame spread: Procedure A – Surface ignition

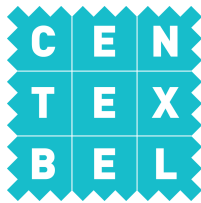
Date of ending the test 10-05-2022
Standard used ISO 15025 (2016)
Product standard ISO 11612 (2015)

Deviation from the standard -

Conditioning 20°C, relative humidity 65%

Flame application In contact with logo

	1	2	3
Afterflame time (s)	9	0	0
Afterglow time in the undamaged area (s)	0	0	0
Molten debris	no	no	no
Flaming debris (= ignition of the filter paper)	no	no	no
Flame on edge	no	no	no
Hole formed	no	no	no



Sample history

T2208251_01d

Bizflame Plus (Portwest Ltd.) - Navy - 99% cotton 1% carbon fibre - 350 gram with heatseal PI Standard FR+ - Polygraphic Flame Retardant Transfer 10x10 cm

From sample T2208251 and the following procedure (Bizflame Plus (Portwest Ltd.) - Navy - 99% cotton 1% carbon fibre - 350 gram with heatseal PI Standard FR+ - Polygraphic Flame Retardant Transfer 10x10 cm)

Washing and drying

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