



**Polymark International B.V.**  
**Groningenhaven 28**  
**3433 PE NIEUWEGEIN**  
**Netherlands**

**Your notice of**  
 25-03-2025

**Your reference**

**Date**  
 11-04-2025

## Analysis Report 25.01677.01

Required tests :  
**ISO 6330 (2021)**  
**ISO 15025 (2016)**

**Washing and drying**  
**Method of test for limited flame spread: Procedure A – Surface ignition**

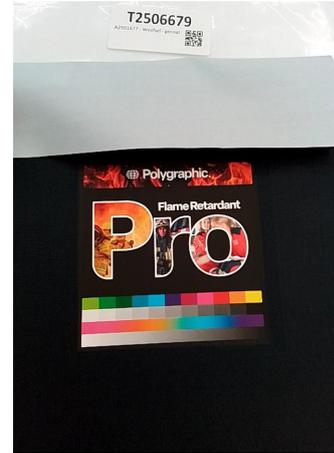
Sample id	Information given by the client	Date of receipt
T2506679	Heatseal emblem PI PRO FR- polygraphic flame retardant transfer on fabric Bizflame - navy - Bizflame rain: 98% polyester, 2% carbon fibre, breathable, PU Coated, 250g - lining fabric : 100% cotton flame resistant lining, 170g - filling fabric: 100% modacrylic flame resistant, 150 gram	25-03-2025

**Pieter-Jan Slachten**  
 Order responsible

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 The results of the analysis cover the received samples. Centexbel is not responsible for the representativeness of the samples.  
 In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.

T2506679

Heatseal embleem PI PRO FR- polygraphic  
flame retardant transfer on fabric Bizflame -  
navy - Bizflame rain: 98% polyester, 2%  
carbon fibre, breathable, PU Coated, 250g -  
lining fabric : 100% cotton flame resistant  
lining, 170g - filling fabric: 100% modacrylic  
flame resistant, 150 gram





**Reference:** T2506679 - Heatseal emblem PI PRO FR- polygraphic flame retardant transfer on fabric Bizflame - navy - Bizflame rain: 98% polyester, 2% carbon fibre, breathable, PU Coated, 250g - lining fabric : 100% cotton flame resistant lining, 170g - filling fabric: 100% modacrylic flame resistant, 150 gram

**Washing and drying**

Date of ending the test	01-04-2025
Standard used	ISO 6330 (2021)
Deviation from the standard	-
Conditioning	20°C, relative humidity 65%
Apparatus	Wascator FOM 71 (type A)
Used detergent	ECE detergent (Type 3)
Washing method and temperature	4N- 40°C (2021)
Drying method	A = Line dry (2021)
Number of washing cycles	5
Mass of the test specimens	75g
Mass of the ballast	The washing machine is filled with ballast to achieve 2 kg in total
Remark	Washing always occurs with a ballast type III 100% PES regardless of the composition of the fabric.

Sample generated: T2506679\_01d



**Reference:** T2506679\_01d - Heatseal emblem PI PRO FR- polygraphic flame retardant transfer on fabric Bizflame - navy - Bizflame rain: 98% polyester, 2% carbon fibre, breathable, PU Coated, 250g - lining fabric : 100% cotton flame resistant lining, 170g - filling fabric: 100% modacrylic flame resistant, 150 gram

**Method of test for limited flame spread: Procedure A – Surface ignition**

Date of ending the test 11-04-2025  
 Standard used ISO 15025 (2016)  
 Product standard ISO 11612 (2015)  
 Deviation from the standard -  
 Conditioning 20°C, relative humidity 65%  
 Testing atmosphere 22°C, relative humidity 37%  
 Flame application In contact with logo

	1	2	3
Afterflame time (s)	0	0	0
Afterglow time in the undamaged area (s)	0	0	0
Molten debris	no	no	no
Flaming debris (= ignition of the filter paper)	no	no	no
Flame on edge	no	no	no
Hole formed	no	no	no



**T2506679\_01d**      **Heatseal emblem PI PRO FR- polygraphic flame retardant transfer on fabric Bizflame - navy - Bizflame rain: 98% polyester, 2% carbon fibre, breathable, PU Coated, 250g - lining fabric : 100% cotton flame resistant lining, 170g - filling fabric: 100% modacrylic flame resistant, 150 gram**

From sample T2506679 and the following procedure (Heatseal emblem PI PRO FR- polygraphic flame retardant transfer on fabric Bizflame - navy - Bizflame rain: 98% polyester, 2% carbon fibre, breathable, PU Coated, 250g - lining fabric : 100% cotton flame resistant lining, 170g - filling fabric: 100% modacrylic flame resistant, 150 gram)

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