



Polygraphic International by Groningenhaven 28 3433 PE NIEUWEGEIN Netherlands

Your notice of 22-07-2025

Your reference

Date 01-09-2025

Analysis Report 25.04035.03

Required tests:

ISO 6330 (2021) ISO 15025 (2016) Washing and drying

 $\label{eq:method} \mbox{Method of test for limited flame spread: Procedure $A-Surface}$

ignition

Sample id	Information given by the client	Date of receipt
T2514755	heatseal emblem ref. PI PRO FR - 10x10cm on fabric AEF5 /	22-07-2025
	AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100%	
	PU FR coating - 260g/m ² - color: navy	

Pieter-Jan Slechten Order responsible

This report may be reproduced, as long as it is presented in its entire form, without written permission of Centexbel. The results of the analysis cover the received samples. Centexbel is not responsible for the representativeness of the samples. In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.









Samples

T2514755

heatseal emblem ref. PI PRO FR - 10x10cm on fabric AEF5 / AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100% PU FR coating - $260g/m^2$ - color: navy





Reference: T2514755 - heatseal emblem ref. PI PRO FR - 10x10cm on fabric AEF5 /

AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100% PU FR

coating - 260g/m² - color: navy

Washing and drying

Date of ending the test 30-07-2025 Standard used ISO 6330 (2021)

Deviation from the standard

Conditioning 20°C, relative humidity 65% Apparatus Wascator FOM 71 (type A)
Used detergent ECE detergent (Type 3)
Washing method and 4M- 40°C (2021)

temperature

Drying method $F = \text{tumble dry } (\bullet) \text{ after each washing cycle } (2021)$

Number of washing cycles 5

Mass of the test specimens 72g

Mass of the ballast The washing machine is filled with ballast to achieve 2 kg in

total

Remark Washing always occurs with a ballast type III 100% PES

regardless of the composition of the fabric.

Sample generated: T2514755 01d





Reference: T2514755 01d - heatseal emblem ref. PI PRO FR - 10x10cm on fabric

AEF5 / AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100% PU

FR coating - 260g/m² - color: navy

Method of test for limited flame spread: Procedure A – Surface ignition

Date of ending the test 28-08-2025

Standard used ISO 15025 (2016) Product standard ISO 11612 (2015)

Deviation from the standard -

Conditioning 20°C, relative humidity 65% Testing atmosphere 25°C, relative humidity 50%

Flame application Emblem

	1	2	3
Afterflame time (s)		0	0
Afterglow time in the undamaged area (s)		0	0
Molten debris		no	no
Flaming debris (= ignition of the filter paper)		no	no
Flame on edge		no	no
Hole formed		no	no



Sample history

T2514755 01d

heatseal emblem ref. PI PRO FR - 10x10cm on fabric AEF5 / AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100% PU FR coating - 260g/m² - color: navy

From sample T2514755 and the following procedure (heatseal emblem ref. PI PRO FR - 10x10cm on fabric AEF5 / AEF7 from SIOEN - 98% PES + 2% anti-static fiber, 100% PU FR coating - $260g/m^2$ - color: navy)

Washing and drying

Date of ending the test 30-07-2025 Standard used ISO 6330 (2021)

Washing method and 4M- 40°C (2021)

temperature

Drying method $F = \text{tumble dry } (\bullet) \text{ after each washing cycle } (2021)$

Number of washing cycles 5