



Polygraphic International bv
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Netherlands

Your notice of
 22-07-2025

Your reference

Date
 01-09-2025

Analysis Report 25.04035.01

Required tests :
ISO 6330 (2021)
ISO 15025 (2016)

Washing and drying
Method of test for limited flame spread: Procedure A – Surface ignition

Sample id	Information given by the client	Date of receipt
T2514753	heatseal emblem ref. PI PRO FR - 10x10cm on fabric AMF3 from SIOEN - 98% Polyester, 2% AST - 120 g/m ² - color: HV orange	22-07-2025

Pieter-Jan Slechten
 Order responsible

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 The results of the analysis cover the received samples. Centexbel is not responsible for the representativeness of the samples.
 In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.



Samples

T2514753

heatseal emblem ref. PI PRO FR - 10x10cm
on fabric AMF3 from SIOEN - 98%

Polyester, 2% AST - 120 g/m² - color: HV
orange





Reference: T2514753 - heatseal emblem ref. PI PRO FR - 10x10cm on fabric AMF3
 from SIOEN - 98% Polyester, 2% AST - 120 g/m² - color: HV orange

Washing and drying

Date of ending the test	30-07-2025
Standard used	ISO 6330 (2021)
Deviation from the standard	-
Conditioning	20°C, relative humidity 65%
Apparatus	Wascator FOM 71 (type A)
Used detergent	ECE detergent (Type 3)
Washing method and temperature	4M- 40°C (2021)
Drying method	C = Flat dry (2021)
Number of washing cycles	5
Mass of the test specimens	39g
Mass of the ballast	The washing machine is filled with ballast to achieve 2 kg in total
Remark	Washing always occurs with a ballast type III 100% PES regardless of the composition of the fabric.

Sample generated: T2514753_01d



Reference: T2514753_01d - heatseal emblem ref. PI PRO FR - 10x10cm on fabric AMF3 from SIOEN - 98% Polyester, 2% AST - 120 g/m² - color: HV orange

Method of test for limited flame spread: Procedure A – Surface ignition

Date of ending the test 28-08-2025
Standard used ISO 15025 (2016)
Product standard ISO 11612 (2015)

Deviation from the standard -

Conditioning 20°C, relative humidity 65%
Testing atmosphere 25°C, relative humidity 52%

Flame application Emblem

	1	2	3
Afterflame time (s)	0	0	0
Afterglow time in the undamaged area (s)	0	0	0
Molten debris	no	no	no
Flaming debris (= ignition of the filter paper)	no	no	no
Flame on edge	no	no	no
Hole formed	no	yes	yes



Sample history

T2514753_01d

heatseal emblem ref. PI PRO FR - 10x10cm
on fabric AMF3 from SIOEN - 98%
Polyester, 2% AST - 120 g/m² - color: HV
orange

From sample T2514753 and the following procedure (heatseal emblem ref. PI PRO FR - 10x10cm on fabric AMF3 from SIOEN - 98% Polyester, 2% AST - 120 g/m² - color: HV orange)

Washing and drying

Date of ending the test	30-07-2025
Standard used	ISO 6330 (2021)
Washing method and temperature	4M- 40°C (2021)
Drying method	C = Flat dry (2021)
Number of washing cycles	5